

## Flute S SC FLUTING

Production Unit: Skärblacka Mill

### Product Description

Flute S is a Semi Chemical Fluting, characteristics include high and consistent quality combined with excellent runnability.

### Grammages

112, 127, 140, 150, 165, 190 g/m<sup>2</sup>

### Approvals

Flute S is produced in compliance with FDA and BfR food packaging norms.

### Certifications

Skärblacka Mill is certified in accordance with ISO 9001, ISO 14001.

Property	Unit					Method
Grammage	g/m <sup>2</sup>		112	127	140	ISO 536
Thickness	µm		195	220	240	ISO 534
Air resistance	s		40	40	40	ISO 5636-5
CMT <sub>30</sub>	N		230	270	290	ISO 7263
CCT	kN/m		1,9	2,2	2,5	ISO 16945
SCT	MD	kN/m	4,7	5,2	5,5	ISO 9895
	CD	kN/m	2,5	2,8	3,0	
Tensile stiffness	MD	kN/m	1020	1140	1220	ISO 1924
	CD	kN/m	390	440	480	
Burst strength	kPa		380	420	450	ISO 2758
Reel moisture	%		9	9	9	ISO 287

MD = Machine Direction

CD = Cross Direction

Test climate: 50% RH, 23C

Rev 2019-03

The table shows typical values

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Property	Unit					Method
Grammage	g/m <sup>2</sup>		150	165	190	ISO 536
Thickness	µm		260	285	325	ISO 534
Air resistance	s		40	40	40	ISO 5636-5
CMT <sub>30</sub>	N		310	(330)	--	ISO 7263
CCT	kN/m		2,7	3,0	3,5	ISO 16945
SCT	MD	kN/m	5,9	6,3	7,5	ISO 9895
	CD	kN/m	3,3	3,6	4,3	
Tensile stiffness	MD	kN/m	1300	1380	1590	ISO 1924
	CD	kN/m	530	570	690	
Burst strength	kPa		480	500	570	ISO 2758
Reel moisture	%		9	9	9	ISO 287

MD = Machine Direction

CD = Cross Direction

Test climate: 50% RH, 23C

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CMT is not applicable on high grammages.